

WNMX 09T316 ZNN UN 330

Re-Ordering Number

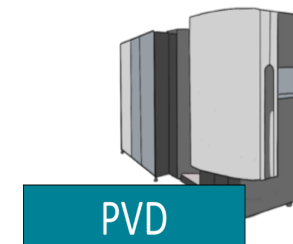
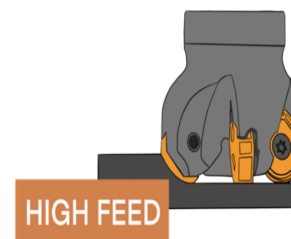
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ABOUT THIS ITEM

- High Performance
- For General Purpose
- Optimized for Steel, Stainless Steel and Cast Iron
- Use without coolant

APPLICATION GUIDE



CUTTING CONDITIONS

Vc	130	Fz	1.10	Ap	1.6	BEST CONDITIONS
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	(P) STEEL	(M) STAINLESS STEEL	(K) CAST IRON	
Vc	100 - 300	100 - 200	100 - 300	CUTTING CONDITIONS
Fz	0.7 - 1.5	0.7 - 1.5	0.7 - 1.5	
Ap	0.5 - 1.5	0.6 - 1.2	0.5 - 1.5	